

Ship ASAP - Aug 15 12:00 est

Work Order ID 105589

\*105589\*

Page 1

Item ID: DSI 9506-011

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Stop

\*NS2\*

Item Name: Installation Modification

Start Date: 8/08/13

Start Qty: 4.00

\*4\*

Cust Item ID:

Required Date: 8/16/13

Req'd Qty: 4.00

\*4\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

DSI 9506

A

100

0.00

\*100\*

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP DSI 9506-011  
CHG001

D4  
06  
89

13/8/12

110

Pick Kit

0.00

\*110\*

Packaging

Memo

0.00

Packaging

4x

Memo 13-08-9

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Memo

0.00

Quality Control

D4  
06  
89

13/8/12



# Work Order ID 105589

\*105589\*

Page 2

August-08-13 10:02:25 AM

Item ID: DSI 9506-011

Accept

\*N9000040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Installation Modification

Start Date: 8/08/13 Start Qty: 4.00

\*4\*

Cust Item ID:

Required Date: 8/16/13 Req'd Qty: 4.00

\*4\*

Customer:

Reference:

Run Start \*NR1\*

Approvals: Process Plan:

Date:

Tooling:

Date:

Stop \*NR2\*

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

0.00

\*130\*

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP DSI 9506-011

Location:

PPP rev:

SHIP

13/8/12 8

140

QC21- Final Inspection - Work Order Release

0.00

\*140\*

QC

Memo

0.00

Quality Control

MS 13-08-12

MS 13-8-12



# Picklist Print

August-08-13 10:02:24 AM

Page 1

Work Order ID: 105589

Parent Item: DSI 9506-011

Parent Item Name: Installation Modification

Start Date: 8/08/13

Required Date: 8/16/13

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A new issue DD 10.03.18 verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN4-Y2A Bolt		Purchased	No			110	Each	297.0000		16		7/10/13-09-9	
-----------------	--	-----------	----	--	--	-----	------	----------	--	----	--	--------------	--

Location	Loc Qty	Loc Code
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FG	10	
120423	10	
ST356	287	
111605	2	
120423	85	
M126105	200	

N960JD416 Washer	NAS1149D0463J	Purchased	No			110	Each	0.0000		16		7/10/13	
---------------------	---------------	-----------	----	--	--	-----	------	--------	--	----	--	---------	--

D2274 Radius Block		Manufactured	No			110	Each	237.0000		16		7/10/13	
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Location	Loc Qty	Loc Code
----------	---------	----------

FG	2	
86855	2	
ST007	4	
96580	4	
ST008	231	
100976	1	
65047	4	
86855	4	
92418	7	
95118	4	
95412	6	
99005	205	



# Picklist Print

August-08-13 10:02:24 AM

Page 2

Work Order ID: 105589

Parent Item: DSI 9506-011

Parent Item Name: Installation Modification

Start Date: 8/08/13

Required Date: 8/16/13

Start Qty: 4.00

Required Qty: 4.00

~~D2529~~ Washer  
Manufactured No

110 Each 434.0000

16

M.H. 13-08-9

## Location

## Loc Qty

## Loc Code

ST011

434

71161

8

99048

3

99918

423

Manufactured No

110 Each 10.0000

16x 16 (8)

M.H. 6x 105590

## Location

## Loc Qty

## Loc Code

ST032

10

96885

10

Purchased No

110 Each 6,308.0000

16

M.H.

## Location

## Loc Qty

## Loc Code

FP001

50

122452

38

8182

12

ST314

10

m125708

10

st507

90

116507

10

125535

47

m126073

33

ST509

4000

m126275

4000

ST510a

1936

m126333

1936

16x

ST518

222

124231

222

~~MS21042L4~~ Locknut





# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D350-578 REV. F AND EARLIER  
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D350-578 REV. 1 AND EARLIER

REF TCCA STC SH93-4

REF FAA STC SR00028NY

REF FAA STC SR00028NY

REF EASA STC EASA.IM.R.S.01389

TO ENSURE COMPATIBILITY BETWEEN THE D350-578-011/-021 BEARPAW INSTALLATION AND EXISTING AERAZUR FLOAT SYSTEM, CUSTOMERS ARE ENCOURAGED TO PROCURE DSI-9506-011 KIT LISTED BELOW AND PERFORM THE FOLLOWING DEVIATIONS ON INSTALLATION. REFER TO FIGURE 1.

1. MOVE EACH D2432F/D2672F BEARPAW AFT BY 1.50" MAX;
2. SUBSTITUTE AFTMOST D2438 CLAMP WITH TWO D3171-1 ANGLES TRIMMED TO FIT THE AERAZUR FLOAT CLAMPS ON EACH D2432F/D2672F BEARPAW;
3. ADD EXTRA HOLES/COUNTERBORES (Ø0.260" THRU, C'BORE Ø0.930" x 0.300" DEEP FROM BOTTOM) ON EACH D2432F/D2672F BEARPAW TO MOUNT CENTER D2438 CLAMP TO CLEAR AFT CROSSTUBE SADDLE.

IN ALL OTHER RESPECTS, INSTALL THE D350-578-011/-021 BEARPAW INSTALLATION PER INSTALLATION INSTRUCTIONS D350-578 REV. F OR EARLIER.

## PARTS LIST

QTY -011	PART NUMBER	DESCRIPTION
1 X	DSI-9506-011	INSTALLATION MOD KIT
4	D227A	RADIUS BLOCK
4	D2529	WASHER
4	D3171-1	ANGLE
4	AN4-12A	BOLT
4	AN960JD416	WASHER
4	MS21042L4	NUT

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY: *[Signature]*  
D. SHEPHERD (DE # 02)

DATE: 10.02.26  
CERT. NO.: SH93-4  
ISSUE NO.: 7

A	NEW ISSUE	MB	10.02.26
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>[Signature]</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>[Signature]</i>		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9506	SHEET 1 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	INSTALL MODIFICATION	NTS
DATE	10.02.26	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



August-08-13 10:02:25 AM

Item ID: DSI 9506-011

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Item Name: Installation Modification

Stop \*NS2\*

Start Date: 8/08/13 Start Qty: 4.00

\*4\*

Cust Item ID:

Required Date: 8/16/13 Req'd Qty: 4.00

\*4\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

DSI 9506

A

100

0.00

\*100\*

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP DSI 9506-011  
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0.00

110

Pick Kit

0.00

\*110\*

Packaging

Packaging

Memo

0.00

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Quality Control

Memo

0.00

MWS 13-08-12

4X

M. 10. 13-08-9

